



DEZURIK LIFT, TURN AND RESEAT LEVER ACTUATORS USED ON PTW & PFW TAPERED PLUG VALVES

Instruction D10190
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Instructions

These instructions provide information about Lift, Turn and Reseat Lever Actuators. They are for use by personnel who are responsible for installation, operation and maintenance of Lift, Turn and Reseat Lever Actuators.

Safety Messages

All safety messages in the instructions are flagged with an exclamation symbol and the word Caution, Warning or Danger. These messages indicate procedures that must be followed exactly to avoid equipment damage, personal injury or death. Safety label(s) on the product indicate hazards that can cause equipment damage, personal injury or death. If a safety label becomes difficult to see or read, or if a label has been removed, please contact DeZURIK for replacement label(s).



WARNING!

Personnel involved in the installation or maintenance of valves should be constantly alert to potential emission of pipeline material and take appropriate safety precautions. Always wear suitable protection when dealing with hazardous pipeline materials. Handle valves, which have been removed from service with the assumption of pipeline material within the valve.

Inspection

Your Lift, Turn and Reseat Lever Actuator has been packaged to provide protection during shipment; however, it can be damaged in transport. Carefully inspect the unit for damage upon arrival and file a claim with the carrier if damage is apparent.

Parts

Recommended spare parts are listed on the assembly drawing. These parts should be stocked to minimize downtime.

Order parts from your local DeZURIK sales representative, or directly from DeZURIK. When ordering parts, please include the 7-digit part number and 4-digit revision number (example: **9999999R000**) located on the data plate attached to the valve assembly. Also include the part name, the assembly drawing number, the balloon number and the quantity stated on the assembly drawing.

DeZURIK Service

DeZURIK service personnel are available to install, maintain and repair all DeZURIK products. DeZURIK also offers customized training programs and consultation services.

For more information, contact your local DeZURIK sales representative or visit our website at www.dezurik.com.

Table of Contents

Description - - - - -	4
Operation - - - - -	4
Actuator Removal - - - - -	4
Actuator Installation - - - - -	5
Changing Actuator Mounting Positions - - - - -	5

Description

The Lift, Turn and Reseat Lever operator provides the most economical means of actuating the PTW and PFW Tapered Plug Valves. Standard mounting positions for lever operators on standard plug options are shown in Figure 1.

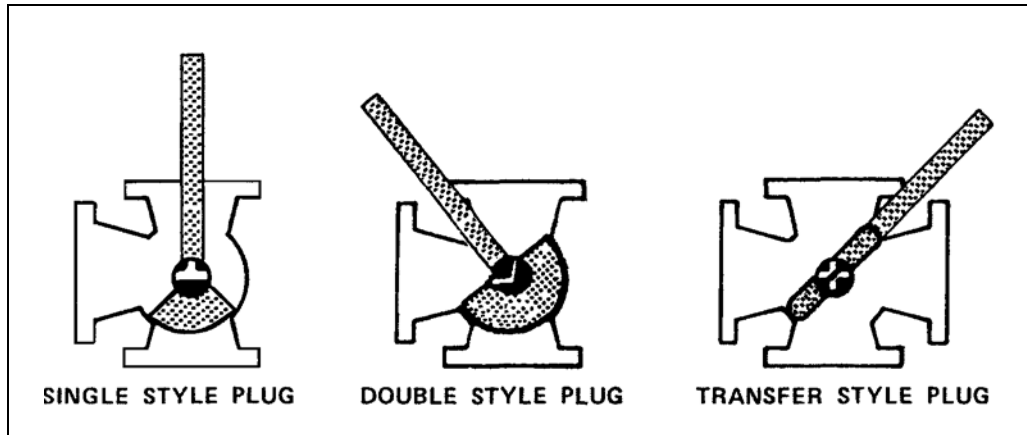


Figure 1 - Standard Mounting Positions for Lever Operators

Operation

To actuate the valve using the lever operator, follow these steps:

1. Turn the 'Tee' handled locking screw counterclockwise two full revolutions.
2. Lift the lever to unseat the plug, then move the lever to position the plug so the desired flow path is obtained.
3. Push the lever down to seat the plug.
4. Tighten the 'Tee' handled locking screw against the adaptor flange to lock the valve in this position.

Actuator Removal



WARNING!

When a tapered plug valve is mounted in a vertical pipeline—or mounted in a horizontal pipeline with the plug stem horizontal—gravity can cause the plug to swing to a lower position in the valve body when the actuator is removed.

Place the plug in the lowest position before removing the actuator.

1. Turn the 'Tee' handled locking screw counterclockwise one full revolution.
2. Drive out the pin fastening the lever to the plug stem.
3. Lift the actuator from the valve.

Actuator Installation

1. Set the actuator on the valve so the plug stem slides into the cavity in the bottom of the lever. The notch in the lever must surround the flange on the adaptor.
2. Line up the holes in the lever and valve plug, then drive the pin thru the holes.
3. Stake the pin on both ends to prevent it from coming out.
4. Lift the lever to unseat the plug, then move the lever to position the plug to obtain the desired flow path.
5. Push the lever down to seat the plug.
6. Tighten the 'Tee' handled locking screw against the adaptor flange to lock the valve in this position.

Changing Actuator Mounting Positions

1. Remove the actuator as described in the ACTUATOR REMOVAL section of this Instruction Manual.
2. Rotate the actuator 180 degrees from its previous position.
3. Install the actuator on the valve as described in the ACTUATOR INSTALLATION section of this Instruction Manual.

Limited Warranty

DeZURIK, Inc. ("Seller") manufactured products, auxiliaries and parts for a period of twenty-four (24) months from date of shipment from Seller's factory, are warranted to the original purchaser only against defective workmanship and material, but only if properly stored, installed, operated, and serviced in accordance with Seller's recommendations and instructions.

For items proven to be defective within the warranty period, your exclusive remedy under this limited warranty is repair or replacement of the defective item, at Seller's option, FCA Incoterms 2020 Seller's facility with removal, transportation, and installation at your cost.

Products or parts manufactured by others but furnished by Seller are not covered by this limited warranty. Seller will provide repair or replacement for other's products or parts only to the extent provided in and honored by the original manufacturer's warranty to Seller, in each case subject to the limitations contained in the original manufacturer's warranty.

No claim for transportation, labor, or special or consequential damages or any other loss, cost or damage is being provided in this limited warranty. You shall be solely responsible for determining suitability for use and in no event shall Seller be liable in this respect.

This limited warranty does not warrant that any Seller product or part is resistant to corrosion, erosion, abrasion or other sources of failure, nor does Seller warrant a minimum length of service.

Your failure to give written notice to us of any alleged defect under this warranty within twenty (20) days of its discovery, or attempts by someone other than Seller or its authorized representatives to remedy the alleged defects therein, or failure to return product or parts for repair or replacement as herein provided, or failure to store, install, or operate said products and parts according to the recommendations and instructions furnished by Seller shall be a waiver by you of all rights under this limited warranty.

This limited warranty is voided by any misuse, modification, abuse or alteration of Seller's product, accident, fire, flood or other Act of God, or your failure to pay entire contract price when due.

The foregoing limited warranty shall be null and void if, after shipment from our factory, the item is modified in any way or a component of another manufacturer, such as but not limited to, an actuator is attached to the item by anyone other than a Seller factory authorized service personnel.

All orders accepted shall be deemed accepted subject to this limited warranty, which shall be exclusive of any other or previous Warranty, and this shall be the only effective guarantee or warranty binding on Seller, despite anything to the contrary contained in the purchase order or represented by any agent or employee of Seller in writing or otherwise, notwithstanding, including but not limited to implied warranties.

THE FOREGOING REPAIR AND REPLACEMENT LIMITED WARRANTY IS IN LIEU OF ALL OTHER WARRANTIES, OBLIGATIONS AND LIABILITIES, INCLUDING ALL WARRANTIES OF FITNESS FOR A PARTICULAR PURPOSE OR OF MERCHANTABILITY OR OTHERWISE, EXPRESSED OR IMPLIED IN FACT OR BY LAW, AND STATE SELLER'S ENTIRE AND EXCLUSIVE LIABILITY AND YOUR EXCLUSIVE REMEDY FOR ANY CLAIM IN CONNECTION WITH THE SALE AND FURNISHING OF SERVICES, GOODS OR PARTS, THEIR DESIGN, SUITABILITY FOR USE, INSTALLATION OR OPERATIONS.

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IN NO EVENT SHALL SELLER BE LIABLE FOR ANY DIRECT, INDIRECT, SPECIAL, PUNITIVE, OR CONSEQUENTIAL DAMAGES WHATSOEVER, AND SELLER'S LIABILITY, UNDER NO CIRCUMSTANCES, WILL EXCEED THE CONTRACT PRICE FOR THE GOODS AND/OR SERVICES FOR WHICH LIABILITY IS CLAIMED. ANY ACTION FOR BREACH OF CONTRACT BY YOU, OTHER THAN RIGHTS RESPECTING OUR LIMITED WARRANTY DESCRIBED ABOVE, MUST BE COMMENCED WITHIN 12 MONTHS AFTER THE DATE OF SALE.

Sales and Service

For information about our worldwide locations, approvals, certifications and local representative:

Web site: www.dezurik.com E-Mail: info@dezurik.com



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