



SECTION 15100 ECCENTRIC PLUG VALVES

PART 1 - GENERAL

1.01 SECTION INCLUDES

- A. Eccentric Plug valves, 3-60" (80-1500mm), of rectangular port construction with resilient faced cylindrical plugs eccentrically offset from the seat, for the purpose of providing isolation or throttling control as indicated.

1.02 REFERENCES

- A. ASTM A126 Class B "Gray Iron Castings for Valves, Flanges and Pipe Fittings"
- B. ASME B16.1 "Pipe Flanges and Flanged Fittings"
- C. AWWA C517 "Resilient-Seated Cast-Iron Eccentric Plug Valves"
- D. AWWA C111 "Rubber-Gasket Joints for Ductile-Iron Pressure Pipe and Fittings"
- E. NSF/ANSI 61 "Drinking Water System Components - Health Effects"
- F. NSF/ANSI 372 "Drinking Water System Components - Lead Content"

1.03 SUBMITTALS

- A. Submit detailed product data and descriptive literature to include dimensions and materials of construction.
- B. Provide shop drawings to show installation arrangement of major component assemblies.

1.04 QUALITY ASSURANCE

- A. Supplier shall have been manufacturing eccentric plug valves for a period of at least ten years. At the engineer's request, supplier shall provide a list of installations involving equipment of similar size and application.
- B. Valves and Actuators shall be warranted by the manufacturer for defects in materials and workmanship for a period of two years (24 months) from date of shipment.
- C. Each valve and actuator shall be assembled, adjusted and tested as a unit by the valve manufacturer.

PART 2 - PRODUCTS

2.01 ACCEPTABLE MANUFACTURERS

- A. DeZURIK
 - 1. DeZURIK Eccentric Plug Valve.

2.02 ECCENTRIC PLUG VALVES

- A. Plugs shall be solid one piece, Cast Iron ASTM A126 Class B or Ductile Iron ASTM A536 Grade 65-45-12. The plug shall have a cylindrical seating surface eccentrically offset from the center of the shaft. Plug shall not contact the seat until at least 90% closed. Resilient plug facing shall be Chloroprene (CR). Spherical shaped plugs are not acceptable.
- B. Bodies and covers shall be Cast Iron ASTM A126 Class B or ASTM A536 Grade 65-45-12. Ports shall be rectangular and 100% Port. The valve port area shall meet or exceed standard pipe area per ASME/ANSI B36.10M. Round ports are not acceptable. Bearings shall be sleeve type and made of sintered, oil impregnated permanently lubricated type 316 stainless steel for sizes 4-18" (100-450mm) and ASTM A743 Grade CF8M for sizes 20-36" (500-900mm). In valves larger than 36" (900mm), the upper and lower plug journals shall be fitted with ASTM A240 type 316 stainless sleeves with body bearings of ASTM B30, Alloy C95400 aluminum bronze.
- C. Seats shall be 1/8" thick welded overlay of not less than 95% pure nickel. Seat shall be at least 1/2" wide, 1/8" thick through entire width and raised. The raised surface shall be completely covered with nickel to ensure that the resilient plug face contacts only the nickel seat.
- D. Adjustable packing shall be Acrylonitrile-Butadiene (NBR) multiple V-ring type, with a packing gland follower. Packing gland shall permit inspection, adjustment or complete replacement of packing without disturbing any part of the valve or actuator assembly, except the gland follower. Non-adjustable packing or packing requiring actuator removal to replace the packing, is not acceptable.
- E. Pressure ratings shall be 175 psi (1210 kPa) on valve sizes through 12" (300mm) and 150 psi (1035 kPa) for 14" (350mm) and larger. Every valve shall be given a certified hydrostatic shell test and seat test, with test reports being available upon request.
- F. All valves larger than 6" shall be installed with worm gear actuators. All gearing shall be enclosed in a cast iron housing, with outboard seals to protect the bearings and other internal components. The actuator shaft and gear quadrant shall be supported on permanently lubricated bronze bearings.
- G. Buried actuators shall be 90% grease filled. Input shaft and fasteners shall be stainless steel. Actuator mounting brackets shall be totally enclosed. Other actuators to be installed according to drawings or customer specifications.
- H. End connections shall meet or exceed the latest revisions of AWWA C517 and other applicable standards. End Connections shall be Flanged drilled per ASME B16.1 and/or Mechanical Joint per AWWA C111.
- I. When specified, valves shall be NSF/ANSI 372 certified lead-free and NSF/ANSI 61 certified for drinking water.

PART 3 - EXECUTION

3.01 INSTALLATION

- A. In applications of liquids with suspended solids or dirty gases:
 - 1. For valves installed in a vertical pipeline, or where the possibility of overhead drain-back exists, install the valve with the seat at the top to prevent drain-back solids from settling into the valve body.
 - 2. For valves installed in a horizontal pipeline, install the valve so the plug rotates up when opened. Where drain-back does not exist, install the valve with the higher pressure, when closed, against the end opposite the seat.
- B. In applications of clean liquids and gases for eccentric plug valves installed in a horizontal or vertical pipeline, it is recommended that the valve be installed with the higher pressure against the end opposite the seat.